

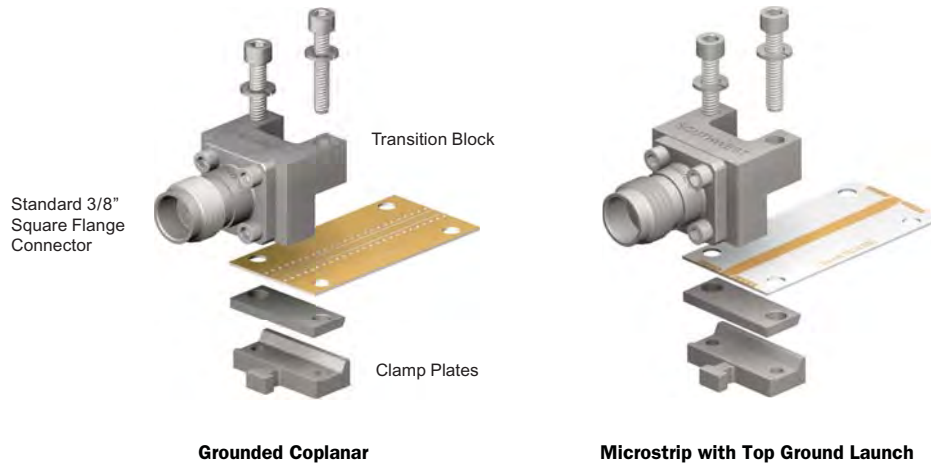


## Index

<i>End Launch Connectors (67 GHz)</i> . . . . .	Page
Specifications . . . . .	51
Introduction . . . . .	52
Installation Procedure . . . . .	53
End Launch Connector Dimensions . . . . .	54
Connector Numbers . . . . .	55
Typical Test Data . . . . .	56

## Specifications

### Applications



Board Launch Design Assistance Available. Contact Factory.

### Electrical:

- Mode Free Through:
  - 27.0 GHz (SMA)
  - 40.0 GHz (2.92 mm)
  - 50.0 GHz (2.40 mm)
  - 67.0 GHz (1.85 mm)
- Low VSWR
- Low Insertion Loss

### Materials / Construction:

#### Connector:

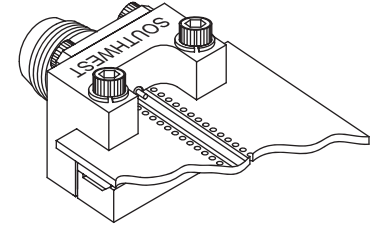
*(see appropriate connector section for materials & construction)*

#### Transition Block & Clamp Plates:

- Housing: Brass Alloy UNS C36000 Per ASTM B16, Nickel Plate Per ASTM 2404B
- Transition Pin: Beryllium Copper (BeCu) Per UNS C36000 Per ASTM B16, Gold Plate Per MIL-G-45204 or ASTM B488
- Dielectric: Virgin PTFE Fluorocarbon Per ASTM D1710
- Fasteners: Per ANSI B18.3

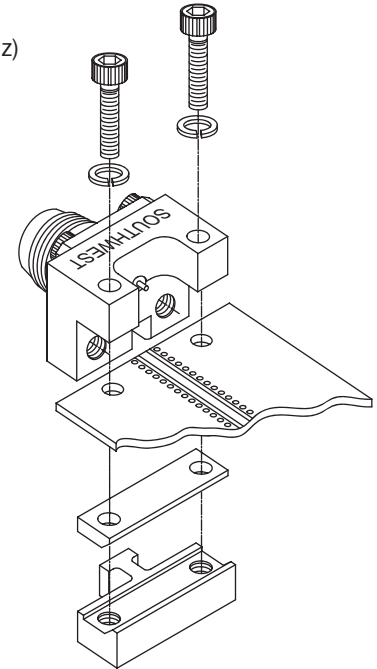
## Introduction

Southwest Microwave's High Performance End Launch Connectors are designed to provide Low VSWR, wideband response to 67 GHz for single-layer or multi-layer printed circuit boards where the microwave layer is on top. They are ideally suited for high frequency chip set evaluation/demo boards, test fixtures and board characterization.



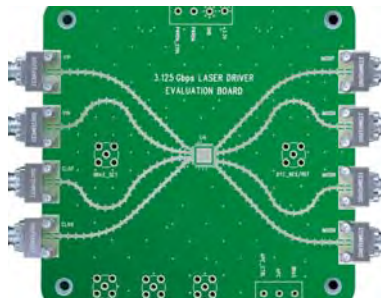
## Features:

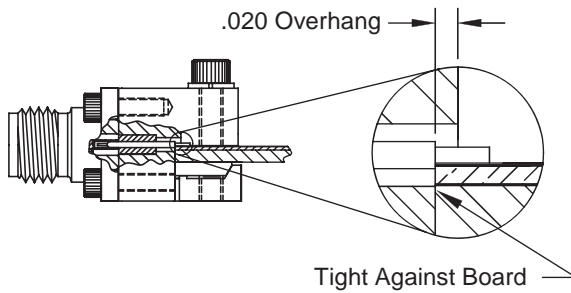
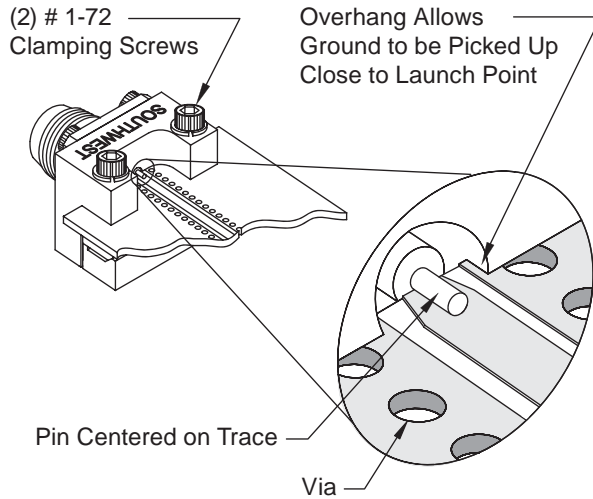
- ▶ Now available in: **SMA** (27 GHz), **2.92 mm** (40 GHz), **2.40 mm** (50 GHz) and **1.85 mm** (67 GHz)
- ▶ Multiple launch configurations to optimize match to circuit
- ▶ Optimum performance when board launch geometry is grounded coplanar (CPWG) or top ground microstrip
- ▶ Unique clamping mechanism accommodates a wide range of board thicknesses (up to .110") while providing a continuous ground connection between end launch and circuit board.
- ▶ Launch overhang that allows ground to be picked up close to the launch point
- ▶ Universal, robust & reusable
- ▶ No soldering required
- ▶ Connectors ship fully assembled (board not included)



## Examples of Applications

- ▶ Chip set evaluation demo boards.
- ▶ Board characterization.
- ▶ Internal board launch (not limited to perimeter board edge).
- ▶ Custom flanges available.



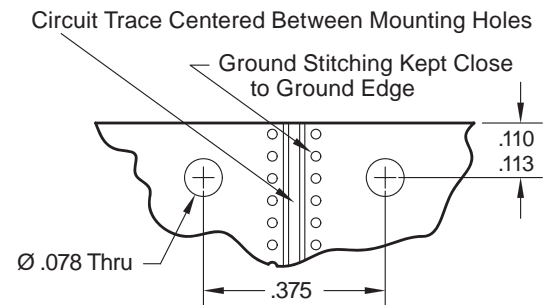


## Installation Procedure

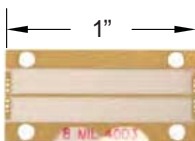
- Step 1:** Mount the end launch connector on the board in the desired position.
- Step 2:** Ensure the launch pin is centered on the trace.
- Step 3:** Ensure the transition block is tight against the board.
- Step 4:** Tighten the 1-72 mounting screws until the connector is secured.

### Steps 5-7 (Optional)

- Step 5:** Solder the launch pin to the trace.  
(Optional) (Note: Be sure the solder flows the entire length of the launch pin/trace contact area.)
- Step 6:** Remove any excess solder.  
(Optional) (Note: Excess solder will affect performance.)
- Step 7:** Clean any flux or other residue from around the solder joint.  
(Optional)

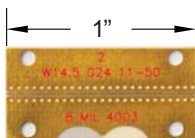


## End Launch Test Boards:

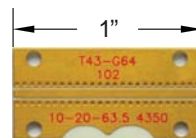


**Microstrip Test Board**  
8 mil, RO4003  
Board No. **B4003-8M-\***

\* Boards vary by maximum frequency. Contact factory for specific versions.



**GCPWG Test Board**  
8 mil, RO4003  
Board No. **B4003-8C-\***



**GCPWG Test Board**  
30 mil, RO4350  
Board No. **B4350-30C-\***

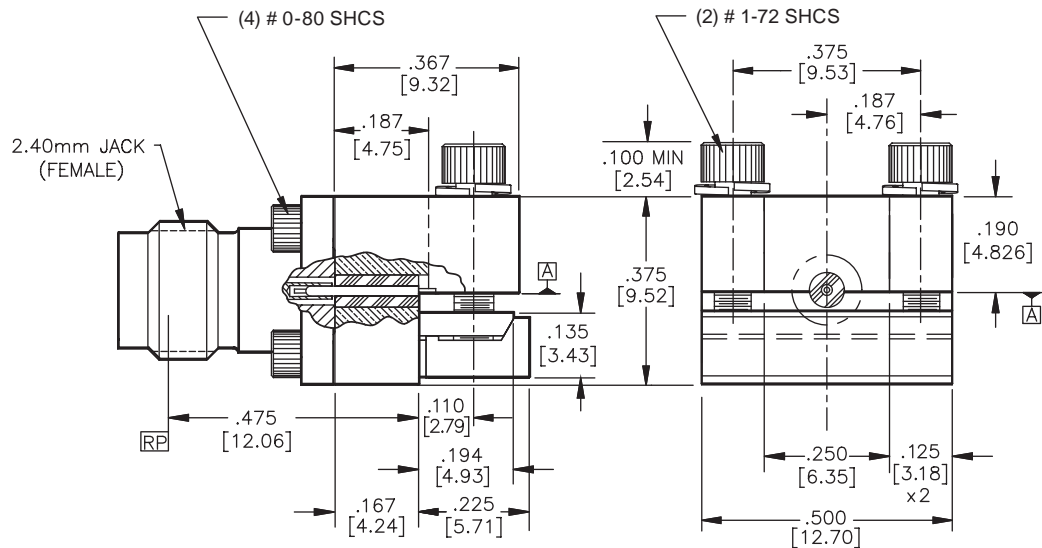
Contact factory for pricing and availability.  
Board launch design assistance available. Contact factory.



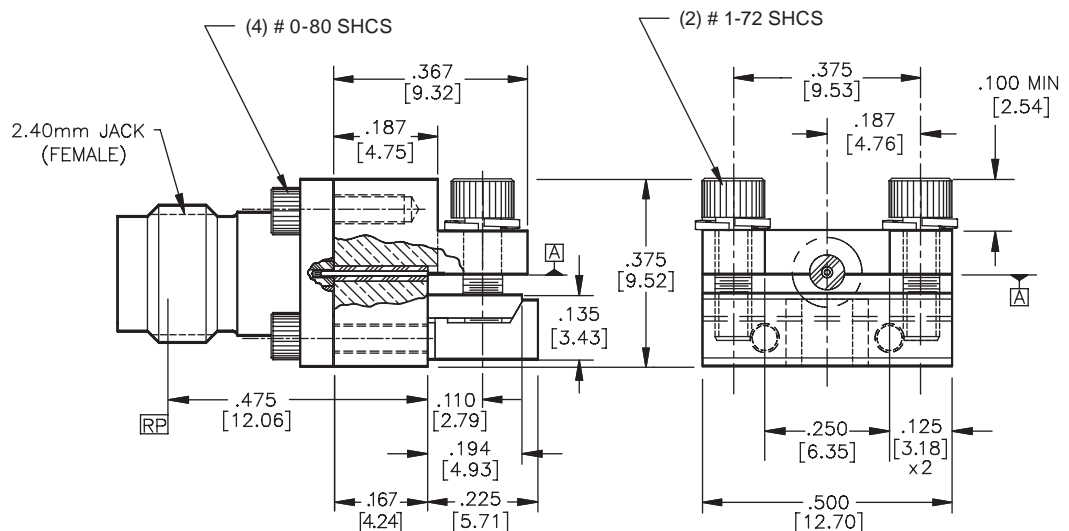
## End Launch Connector Dimensions

Field Replaceable .375" Square Flange Connectors are Available in Male or Female Configurations.

### Standard Profile Connectors

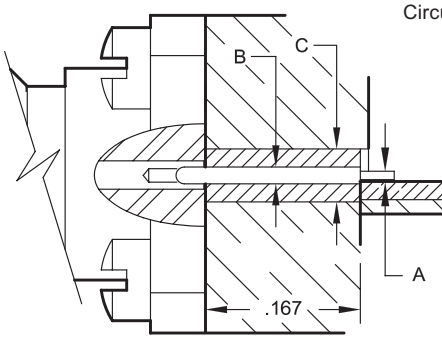
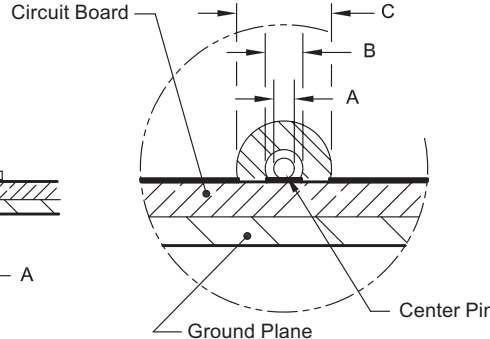


### Low Profile Connectors





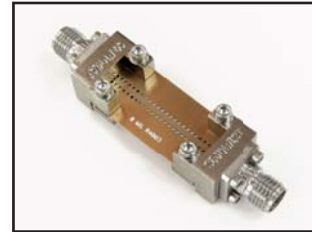
# End Launch Connectors

<b>Super SMA</b> (27 GHz)	Pin Diameter		Dielectric Dia.	Standard Profile		Low Profile	
	Dim A Board Pin	Dim B Internal	Dim C	Female	Male	Female	Male
	.010	.020	.0635	292-04A-5	293-01A-5	292-04A-6	293-01A-6
	.007	.015	.0480	292-05A-5	293-02A-5	292-05A-6	293-02A-6
	.007	.012	.0390	292-06A-5	293-03A-5	292-06A-6	293-03A-6
	.005	.009	.0290	292-07A-5	293-04A-5	292-07A-6	293-04A-6
<b>2.92 mm</b> (40 GHz)	Pin Diameter		Dielectric Dia.	Standard Profile		Low Profile	
	Dim A Board Pin	Dim B Internal	Dim C	Female	Male	Female	Male
	.010	.020	.0635	1092-03A-5	1093-01A-5	1092-03A-6	1093-01A-6
	.007	.015	.0480	1092-02A-5	1093-02A-5	1092-02A-6	1093-02A-6
	.007	.012	.0390	1092-04A-5	1093-03A-5	1092-04A-6	1093-03A-6
	.005	.009	.0290	1092-01A-5	1093-04A-5	1092-01A-6	1093-04A-6
<b>2.40 mm</b> (50 GHz)	Pin Diameter		Dielectric Dia.	Standard Profile		Low Profile	
	Dim A Board Pin	Dim B Internal	Dim C	Female	Male	Female	Male
	.010	.020	.0635	1492-02A-5	1493-01A-5	1492-02A-6	1493-01A-6
	.007	.015	.0480	1492-01A-5	1493-02A-5	1492-01A-6	1493-02A-6
	.007	.012	.0390	1492-03A-5	1493-03A-5	1492-03A-6	1493-03A-6
	.005	.009	.0290	1492-04A-5	1493-04A-5	1492-04A-6	1493-04A-6
<b>1.85 mm</b> (67 GHz)	Pin Diameter		Dielectric Dia.	Standard Profile		Low Profile	
	Dim A Board Pin	Dim B Internal	Dim C	Female	Male	Female	Male
	.007	.012	.0390	1892-03A-5	1893-03A-5	1892-03A-6	1893-03A-6
	.005	.009	.0290	1892-04A-5	1893-04A-5	1892-04A-6	1893-04A-6
							

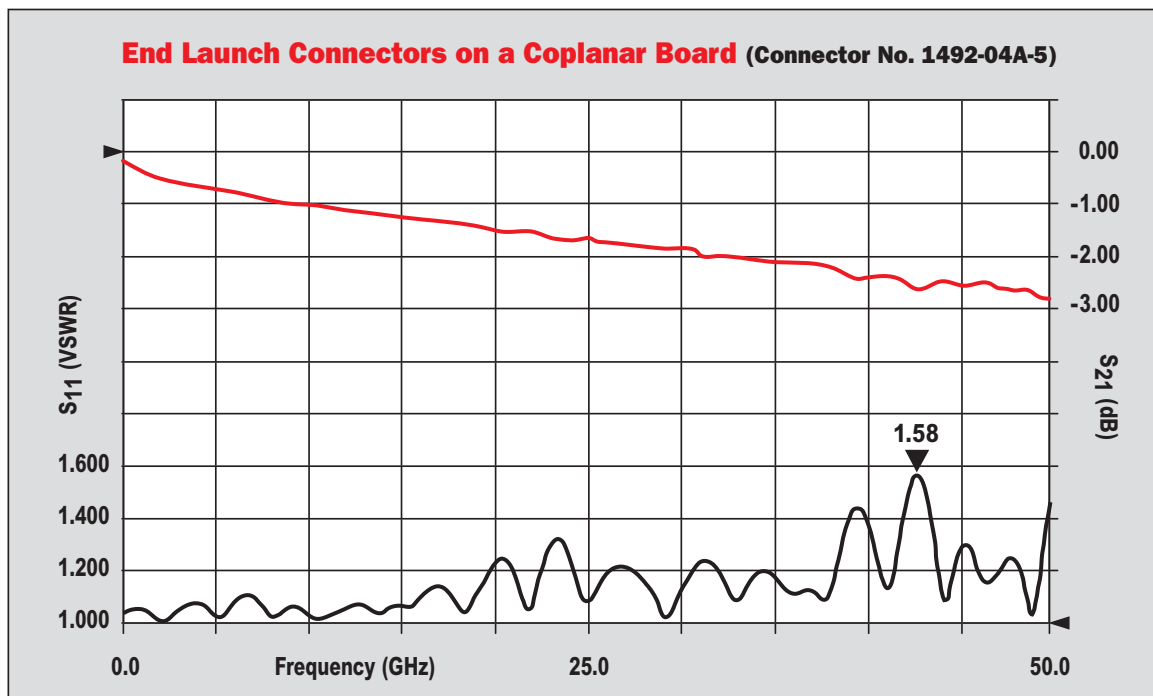
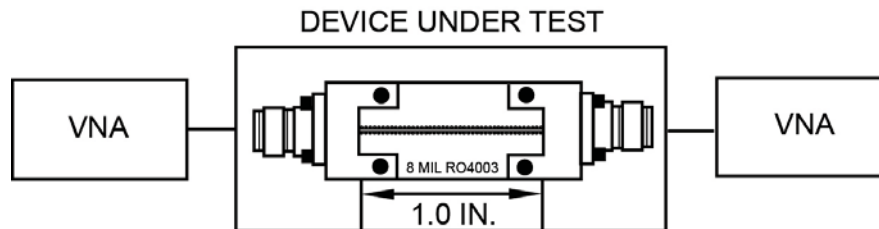
### Coplanar Test Data

#### End Launch Connectors on a Coplanar Board

Below are test results to 50 GHz for two 1492-04A-5 end launch connectors on a .008" Rogers RO4003 coplanar board. The plot shows both VSWR and insertion loss for the test board and the two connectors. Similar boards are used for the other launch geometries.



#### Connector No. 1492-04A-5



1.58 is the maximum for two 1492-04A-5 End Launch Connectors on a SMI Microstrip test board using .008" Rogers RO4003 coplanar board.

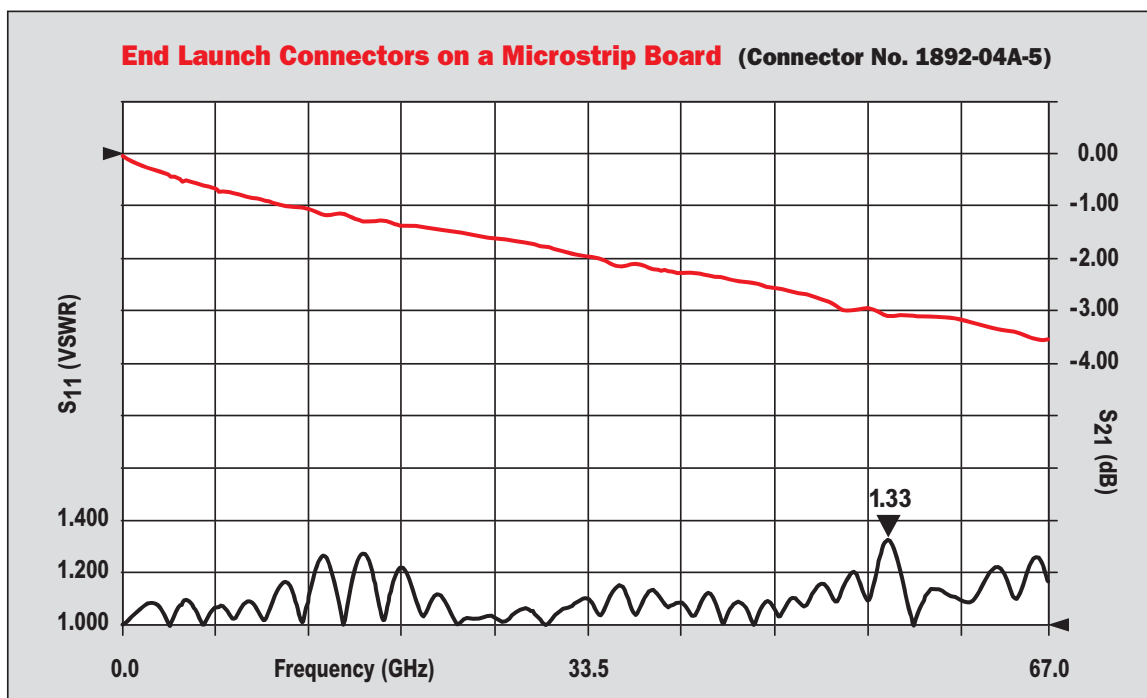
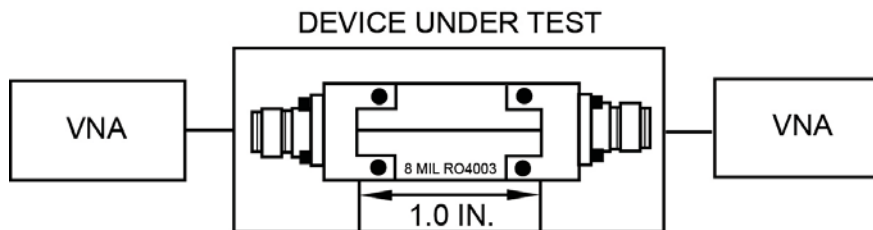
## Microstrip Test Data

### End Launch Connectors on a Microstrip Board

Below are test results to 67 GHz for two 1892-04A-5 end launch connectors on a .008" Rogers R04003 microstrip board with top ground launch. The plot shows both VSWR and insertion loss for the test board and the two connectors. This is not a standard test board.



### Connector No. 1892-04A-5



1.33 is the maximum for two 1892-04A-5 End Launch Connectors on a SMI microstrip test board using .008" Rogers R04003 microstrip board.